



## Applying Six Sigma Using Minitab

*Bruce Gilbert, Peter Peterka*

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The Six Sigma process improvement methodology demonstrates the critical importance of properly collecting and analyzing data.

From its roots in the manufacturing environment, the power of Six Sigma has found its way into virtually all areas of business - regardless of product, service, industry, or profession. Companies everywhere are recognizing that they can save money using Six Sigma.

Minitab statistical software, which has been used since the 1970s, has consistently proven to be effective in analyzing data in the context of Six Sigma methodology. Filled with figures and written in easy-to-understand language, this manual will help you:

- use Minitab's functions to follow the DMAIC (Define, Measure, Analyze, Improve, Control) roadmap;
- minimize the use of equations in explanations of data analysis;
- maximize your understanding of Minitab's data analysis outputs. There are different Minitab screens that are used to create graphs and perform data analysis, and you'll also learn how to create these graphs and enhance displays for presentation purposes.

Whether you're just learning Six Sigma or need a refresher course, Applying Six Sigma Using Minitab is a reference you'll use time and again to complete projects, save money, and accomplish your goals.

BRUCE GILBERT and PETER PETERKA are instructors with 6Sigma.us. They have taught thousands of students worldwide and continue to enjoy the challenges of creating an instructive and fun classroom environment. Learn more about their public classes at [www.6sigma.us](http://www.6sigma.us).

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